U.S. Application Serial No.: 10/562,317

Reply to Office Communication dated September 5, 2008

Attorney Docket No. 113035.0135

Amendments to the Claims:

The following listing of claims replaces all prior versions or listings of claims in this

application:

1. (previously presented) A method of marking by sublimation and application of decorated

film or paper on extruded bars with polygonal cross-sections, with no limit on length, the method

comprising the step of:

applying decorated film or paper on extruded bars by sublimation or decorative veneering

through a matrix and a die, which are heated and supported by a vibrating base plate.

2. (previously presented) A device for implementing the method according to claim 1,

wherein an inside of the die is in the shape of the object to be decorated.

3. (previously presented) The device according to claim 2, wherein the device is

configured to cool the extruded bar to be decorated, according to the nature of its material, at the

outlet of the device by spraying the extruded bar with a cooling liquid.

4. (previously presented) The device according to claim 2, wherein the device is

configured to carry out a winding of waste in the case of sublimation automatically.

5. (previously presented) The device according to claim 2, wherein the base plate that

supports the matrix and the die vibrates by means of generation of ultrasounds or vibration by an

electromagnet.

6. (previously presented) The device according to claim 2, wherein the die (2) can be built

into a cone that shapes a decoration support.

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7. (currently amended) The device according to claim 6, wherein wherein the device is

configured to allow for the die to replace the cone with a simple chamfer at its intake in case in

which the shape of the product to be marked is simple.

8. (previously presented) The device according to claim 6, wherein intermediate sections

of the cone are obtained through the principle of morphing.

9. (previously presented) The device according to claim 6, wherein the cone can act as a

die by virtue of its outlet shape, thus doing away with the need for mounting a die.

10. (previously presented) The device according to claim 2, wherein the device is

configured to, in the case of the product to be marked comprises small irregularities in its shape,

allow O-rings to be mounted in a series of gorges inside the die, which ensure that correct

contact is maintained between the decoration support and the product to be marked.

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